



DIAMOND



SHARPENING COMPOUND

For high quality finish

**120 Grit
(Medium)**

Net Weight: 5 kg

BARMAC INDUSTRIES PTY
LTD

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RECOMMENDATIONS

Follow Equipment Manufacturer's Instructions for Lapping

Barmac Diamond Sharpening Compound produces diamond sharp blades for the finest cut turf possible. Correctly adjust the bed knife to ensure a light, even contact over the entire length of the blade. Turn cylinder backwards at 100-150 RPM so that compound will not be thrown away from the bed knife and cylinder. While the reel is turning apply Barmac Diamond Sharpening Compound with a long-handled paintbrush working from one end to the other in alternate directions. Allow unit to keep running until cylinder is quiet.

CAUTION: Keep hands away when applying sharpening compound. Disconnect lapping machine. Flush cylinder with water to remove excess compound. Spin reel backwards by hand and adjust for a very light uniform metal-to-metal contact. Then slowly rotate the cylinder forward and if necessary make a further adjustment so that each blade will cut paper across the entire length of the blade. The optimum adjustment is no contact and no clearance.

WARNING: Do not touch the cutting blades. Exercise caution when working with sharp and moving parts.